



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2734

Job Sheet 168607



Part No: D2734

Job Qty: 60 ea

Part Name: Step End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 12/3/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP: D 01.06.08 Removed Deburr EC IPP Rev:E 07-12-18 RevC as per dwg ECN1048 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Waterjet		SE
100	Waterjet	60 pcs	12/2/17	12/2/17	0.00	0.84	Waterjet1		SEAS
120	QC	60 pcs	12/2/17	12/2/17	0.00	0.00	QC8		38
130	Small Fab	60 pcs	12/3/17	12/3/17	0.01	0.61	Small Fab		9-89 DAS
140	QC	60 pcs	12/3/17	12/3/17	0.00	0.00	QC5		38
150	Packaging	60 pcs	12/3/17	12/3/17	0.00	0.00	Packaging3		9-89
160	QC21-SA	60 Ea	12/3/17	12/3/17	0.00	0.00	QC21		D.M.L 17-11-18

Part Op 100 - 1-Cut as per Dwg D 2734

Descriptions: 130 - Form as per drawing D2734

150 - *** STOCK IN STEP CELL ***

DAS
21
9-89

NOV 29 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M5052H32S.063	4	76	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches $\pm$ 0.030	2.930 2.870		
2	End Plate	3.040inches $\pm$ 0.030	3.070 3.010		
3	End Plate	0.063inches $\pm$ 0.010	0.073 0.053		

Plex 11/20/17 9:04 AM dart.poulin.mario

DART
AEROSPACE
S012001



Step End Plate

PART NO:
Revision:
Operation:
Change No:

D2734

Start up Operation

Mfg Date: 11/21/17
Job No: 168607

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